BRUCE'S CUSTOM COVERS
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manufacturer of the finest custom-made aircraft covers

Tech Sheet: Beech 1900D

(beech-1900D.pdf)



King Air Cargo/Jump Door Rain Cover

Section 1: Canopy/Cockpit/Fuselage Covers

Canopy Covers help reduce damage to your airplane's upholstery and avionics caused by excessive heat, and they can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Beech 1900D Canopy Cover** is designed to enclose the windshield, all side windows and canopy roof. The Canopy Cover is custom designed for each model, as well as your aircraft's specific antenna and temperature probe placements. The Canopy Cover attaches using adjustable "belly straps", which run under the belly and connect to the other side of the cover with a quick-release plastic buckle. To ensure the most secure fit, high-quality shock cord is enclosed in the hem of the cover to help keep the cover tighter against the airplane. Canopy Covers are commonly referred to as Cabin Covers, Fuselage Covers, Canvas Covers, Canopy Caps, etc.

Each Canopy Cover is custom sewn and the corners are trimmed to match the colors of the airplane. The airplane's registration number can be imprinted onto both sides of the cover for an additional charge. A duffle bag is included with all Canopy Covers.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on

the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Beech 1900D Cockpit Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

Cockpit covers are designed to cover the windshield and side windows of the cockpit. Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover is trimmed in the colors of the aircraft.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Beech 1900D Cockpit/Nose Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Cockpit/Nose Cover** is designed to cover the windshield and side windows of the cockpit. Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover is trimmed in the colors of the aircraft.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Beech 1900D Nose Cover** is designed to cover the section of the fuselage forward of the windshield to the tip of the nose. It is secured with belly strapsThis cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.



King Air 350 Canopy Cover



King Air Cargo/Jump Door Rain Cover

Description	Part Number	Price

COCKPIT COVER	**1900D-000**	**$760.00**
COCKPIT/NOSE COVER	**1900D-005**	**$1005.00**
CANOPY COVER	**1900D-010**	**$1465.00**
NOSE COVER	**1900D-025**	**$460.00**

Section 2: Engine/Prop Covers

Engine Covers will cinch around or behind the spinner, cover the entire engine cowl area including the engine air cooling and induction air inlets, and fastens together with Velcro beneath the spinner down the front of the cowling. The Engine Cover is attached with a belly strap aft of the firewall, and can Velcro to the Canopy Cover. Engine Covers are normally made from Solution-Dyed Polyester or Acrylic *Sunbrella*. An Insulated version of the engine cover can be made with a thicker, quilted, and water-repellent material. The Insulated Engine Cover works well in cold climates to help with engine preheating.

Prop Tie-Down/Exhaust Covers are made of heavy duty red vinyl material. Thick nylon webbing runs from the exhaust covers to the prop boot. This webbing is adjustable with plastic buckles, and is held tight with a steel spring where it attaches to the prop boot.

The **Beech 1900D Insulated Engine Cover** works well in cold climates to help with engine preheating. You can add an access flap for an additional fee. It will cinch around or behind the spinner, cover the entire engine cowl area including the engine air inlets, and fastens together with Velcro beneath the spinner down the front of the cowling.

Insulated Covers Material - A special composite material of solution-dyed polyester, 3M Thinsulate insulation, and soft nylon interior fabric. Our insulated covers are designed to complement an engine preheater and help retain heat in the engine compartment after shutdown. If you operate your aircraft in cold-weather, these covers will help prevent engine wear and tear.

The **Beech 1900D Propeller Cover** is a one-piece design that form fits to the blades and spinner. The prop cover slips over the blades and spinner and is attached by a plastic all-weather zipper on the bottom of the blades. Propeller covers can be made for multiple numbers of blades, and for wooden, composite or metal props. The Propeller Cover is normally made from Acrylic *Sunbrella* or Solution-Dyed Polyester and is lined 100% with a soft and smooth microfiber. **Insulated Propeller Covers** works well in cold climates to help with engine preheating. These insulated versions are made with a thicker, quilted, water-repellent, and breathable material.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.



ATR-72-202 Insulated Engine & Prop Hub Covers



Casa 212 Insulated Engine & Propellor/Spinner Covers

Description	Part Number	Price

PROP TIE-DOWNS/EXHAUST COVERS COMBINATION (INCLUDES: 4 EXH, 2 PROP) (set of 6)	**1900D-110**	**$430.00**
PROP TIE-DOWNS (set of 2)	**1900D-111**	**$310.00**
PROPELLOR/SPINNER COVERS, 4 Blade (set of 2)	**1900D-145**	**$725.00**
INSULATED PROPELLOR/SPINNER COVERS, 4 Blade (set of 2)	**1900D-146**	**$890.00**
PROPELLOR/SPINNER COVERS, 5 Blade (set of 2)	**1900D-147**	**$910.00**
EXHAUST COVERS (set of 4)	**1900D-148**	**$220.00**
INSULATED PROPELLOR/SPINNER COVERS, 5 Blade (set of 2)	**1900D-149**	**$1100.00**
ENGINE COVERS (set of 2)	**1900D-150**	**$985.00**
INSULATED ENGINE COVERS (set of 2)	**1900D-160**	**$1130.00**

Section 3: Plugs & Protection

Beech 1900D Heat Resistant Pitot Tube Covers, are made of Naugahyde vinyl, and lined with a non-burning material. They are designed to cover the entire pitot assembly, slipping over the tube and tightening around the base with a Velcro strap detail. A "Remove Before Flight" streamer is attached to the cover. **Heat Resistant Pitot Covers** are an upgrade to our standard design, and help prevent the pitot cover from melting onto the tube if the pitot heat is accidentally turned on while installed. If you want the set tethered together, please let us know.

Beech 1900D Pitot Tube Covers, NOT HEAT RESISTANT TYPE, are made of Naugahyde vinyl, and are designed to cover the entire pitot assembly. Slipping over the tube, the cover tightens around the base with a Velcro strap detail. A "Remove Before Flight" streamer is attached to the cover. **Heat Resistant Pitot Covers** are an upgrade to this design, and help prevent the pitot cover from melting onto the tube if the pitot heat is accidentally turned on while installed. If you want the set tethered together, please let us know.

Engine Inlet Plugs are custom fit for your Beech 1900D intakes, made with heavy-duty vinyl material, and stuffed with a single block of sculpted urethane foam. Each plug has a zipper that allows the foam to be removed and dried if necessary. Engine plugs have warning flags that are visible from the cockpit or 'remove before flight' streamers sewn onto the face of the plugs. Most plugs are imprinted with the aircraft registration number in black for an extra charge. Storage bag NOT included. Engine plugs may be inserted after flight when the engine is still warm. **Engine Inlet Plugs are commonly referred to as Cowl Plugs, Intake Plugs, Cowl Blocks, Engine Blocks, and Engine Bungs.**



Beech King Air Heat Exchanger Inlet Plug



Beech King Air Pitot Covers

Description	Part Number	Price
ENGINE/OIL COOLER INLET PLUGS (set of 4)	**1900D-100**	**$380.00**
HEAT EXCHANGER INLET PLUG	**1900D-120**	**$100.00**

RAM AIR INLET PLUG (Co-Pilot Side, on Nose)	**1900D-125**	**$100.00**
PITOT COVERS (set of 2)	**1900D-130**	**$120.00**
PITOT COVERS, Heat Resistant (set of 2)	**1900D-131**	**$180.00**
PROP STAY INLET PLUGS (set of 2)	**1900D-140**	**$255.00**

Section 4: Wing/Tail/Empennage Covers

Horizontal Stabilizer Covers are a perfect solution to protect your paint from sun damage and prevent frost, snow, ice buildup, and corrosion. They are made from Solution-Dyed Polyester or Acrylic *Sunbrella*. They cover the entire upper surface of the stabilizers and overlap around the leading and trailing edges as well as the wing tip. The covers secure under each stabilizer with adjustable straps. In some instances, cut-outs are made in the trailing edge of the wing covers to accommodate for static wicks. **Horizontal Stabilizer Covers** for winter use or long-term all year use are usually available, and are normally made from Solution-Dyed Polyester or Acrylic *Sunbrella*. A Hail Protection version can be made which incorporates dense closed cell foam into the entire upper surface of the wing covers to help prevent hail damage. Although these covers are bulky, they do help protect your wing and control surfaces against small to medium-size hail.

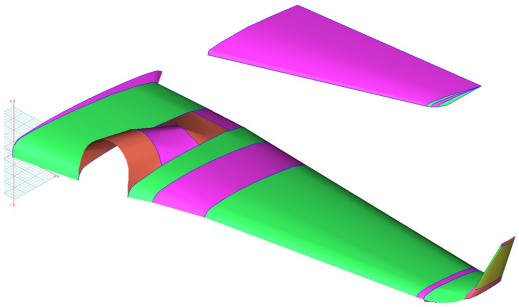
ALL-YEAR USE MATERIAL - Made with Silver Acrylic Sunbrella canvas, the all-year use material is the best option for sun protection and cover longevity. This heavier more durable material is intended for all weather conditions, such as rain and snow or lots of sun.

WINTER USE MATERIAL - Made with Solution-Dyed Polyester fabric, this option is intended for seasonal use to aid in deicing, rain mitigation, or for occasional travel. The material is lighter and more compact, but more susceptible to UV damage and may have a shorter useful life if used continuously outside than the all-year use material.

The **Beech 1900D Wing Covers** are a perfect solution to protect your paint from sun damage and prevent winter frost, snow, ice buildup, and corrosion. They are made from Solution-Dyed Polyester or Acrylic *Sunbrella* and form-fit to slip around each wing tip, cover the entire upper surface of the wing and wrap around the leading and trailing edges. The covers secure under the wing with adjustable straps from the trailing edge to the leading edge. The wing covers can also attach to each other with adjustable straps at the leading and trailing edges of the wing under the belly of the plane. In some instances, cut-outs are made in the trailing edge of the wing covers to accommodate static wicks. We have the ability to also accommodate wing tip modifications, such as STOL kits, droop tips, and vortex generators. Wing covers are labeled LEFT and RIGHT for your convenience. Wing Covers are available for winter use or long-term, all-year use. A Hail Protection version can be made which incorporates very dense closed cell foam into the entire upper surface of the wing covers to help prevent hail damage. Although these covers are bulky, they do help protect your wing and control surfaces against small to medium-size hail.

ALL-YEAR USE MATERIAL - Made with Silver Acrylic Sunbrella canvas, the all-year use material is the best option for sun protection and cover longevity. This heavier more durable material is intended for all weather conditions, such as rain and snow or lots of sun.

WINTER USE MATERIAL - Made with Solution-Dyed Polyester fabric, this option is intended for seasonal use to aid in deicing, rain mitigation, or for occasional travel. The material is lighter and more compact, but more susceptible to UV damage and may have a shorter useful life if used continuously outside than the all-year use material.



Beech 1900 Wing/Horiz. Stab. Covers (3D model)



Beech King Air B350 Horizontal Stabilizer Covers

Description	Part Number	Price
WING & CENTER SECTION COVERS, WINTER USE (set of 2)	**1900D-200**	**$880.00**
WING & CENTER SECTION COVERS, ALL YEAR USE (set of 2)	**1900D-205**	**$1125.00**
HORIZONTAL STABILIZER COVERS, WINTER USE (set of 2)	**1900D-300**	**$450.00**
HORIZONTAL STABILIZER COVERS, ALL YEAR USE (set of 2)	**1900D-310**	**$520.00**
SECONDARY HORIZONTAL STABILIZER COVERS, WINTER USE (set of 2)	**1900D-315**	**$230.00**
SECONDARY HORIZONTAL STABILIZER COVERS, ALL YEAR USE (set of 2)	**1900D-320**	**$265.00**

Section 5: HeatShields & Sun Reflectors

Cockpit Heatshields are interior sunshades for the aircraft's cockpit. The product is a unique composite of closed-cell foam with a silver mylar finish. The semi-rigid design is stiff enough to stand inside the window framing. The set folds up flat and is easily stored in the included storage sleeve. Some designs may require velcro and suction cups. A Heatshield is an excellent short-term remedy for cockpit overheating, but an external fabric cover is more effective for long-term protection.



Raytheon 1900D Cockpit HeatShields



Raytheon 1900D Cockpit HeatShields

Description	Part Number	Price
COCKPIT HEATSHIELDS (set of 2)	**1900D-900**	**$285.00**

Section 6: Miscellaneous Products

The **Beech 1900D Tailcone Cover** fits onto the tailcone area to cover the holes that birds can fly into and nest. The cover easily straps onto the leading edge of the horizontal stabilizer with padded hooks or overlaps with the elevators slightly and attaches under the horizontal stabilizers with adjustable straps. Tailcone Covers are normally made with Solution-Dyed Polyester or Acrylic *Sunbrella*.



Beech King Air 300 Tire Covers (main gear)



Beech King Air 300 Tire Covers (nose gear)

Description	Part Number	Price
TIRE COVERS (specify tire size) (set of 5)	**1900D-400**	**$640.00**

Prices subject to change. Other Covers and Design Alterations: Prices on request.
Prices are FOB Morgan Hill, CA. Sales tax on orders shipped to California addresses. Orders take approximately 3 weeks to complete. For domestic orders we normally ship by UPS ground service. Next day shipping and air parcel post is available on request. We can take payment by Visa, Mastercard, American Express, or Discover.

Bruce's Custom Covers offers protective covers and plugs for virtually every type of airplane, jet and helicopter. If you have questions about our products please call any time TOLL FREE: 800/777-6405, or FAX: 408/738-2729.

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Aircraft Cover Ordering Form

Customer Info

Name _____

Shipping Address _____

_____

Phone & Email _____

Payment

Credit Card Number ☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐

Exp. Date ☐☐ / ☐☐ V-Code* ☐☐☐☐

**Visa, Mastercard, Discover: last 3 numbers on back of card, right of signature. Amex: 4 smaller numbers printed on face of card.*

A/C Info

Reg / Tail Number: _____ Aircraft Type: _____ Year: _____

Colors / Paint Scheme (be specific): _____

Please specify below the items you would like to order.
See technical sheet or visit our website for part numbers (or just fill in the description)

	Part Number	Quant	Description	Price
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
			TOTAL	

Optional Items (check the box of the item you want)

☐ ***Imprint** aircraft registration number onto both sides of canopy cover.....$35.00*

☐ ***Imprint** aircraft registration number onto Jet intake covers.....$55.00*

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