BRUCE'S CUSTOM COVERS
A division of Aircraft Covers, Inc.

18850 Adams Ct
Morgan Hill, CA 95037
www.AircraftCovers.com

Phone: 408/738-3959
Toll Free (U.S.): 800/777-6405
Fax: 408/738-2729
Email: bruce@aircraftcovers.com

manufacturer of the finest custom-made aircraft covers

Tech Sheet: Rockwell Aero Commander 680

(rockwell-AC680.pdf)



Aero Commander 690C Cockpit Cover

Section 1: Canopy/Cockpit/Fuselage Covers

Canopy Covers help reduce damage to your airplane's upholstery and avionics caused by excessive heat, and they can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Rockwell Aero Commander 680 Canopy Cover** is designed to enclose the windshield, all side windows and canopy roof. The Canopy Cover is custom designed for each model, as well as your aircraft's specific antenna and temperature probe placements. The Canopy Cover attaches using adjustable "belly straps", which run under the belly and connect to the other side of the cover with a quick-release plastic buckle. To ensure the most secure fit, high-quality shock cord is enclosed in the hem of the cover to help keep the cover tighter against the airplane. Canopy Covers are commonly referred to as Cabin Covers, Fuselage Covers, Canvas Covers, Canopy Caps, etc.

Each Canopy Cover is custom sewn and the corners are trimmed to match the colors of the airplane. The airplane's registration number can be imprinted onto both sides of the cover for an additional charge. A duffle bag is included with all Canopy Covers.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on

the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Rockwell Aero Commander 680 Cockpit Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

Cockpit covers are designed to cover the windshield and side windows of the cockpit. Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover is trimmed in the colors of the aircraft.

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The **Rockwell Aero Commander 680 Over-The-Top Style Canopy Cover** encloses the windshield, side and rear windows, and extends over the top of the airplane to cover the section between the wings. This is a one-piece design, which wraps around the canopy and closes with a Velcro closure behind the pilot's side door, and at the same place on the copilot's side of the cabin. By opening the Velcro closure on the door side, one can enter the airplane without removing the entire cover. The cover will extend over the top of the cabin area to cover the wing root fairings to help protect against leaks. The cover fastens with two belly straps that are adjustable and detachable from either side with heavy-duty quick-release plastic buckles. To keep the sides of the cover snug, special tightening straps are sewn onto the upper hem on each side. To ensure the most secure fit, high-quality shock cord is enclosed in the hem of the cover to help keep the cover tighter against the airplane. Canopy Covers are commonly referred to as Cabin Covers, Fuselage Covers, Canvas Covers, etc.

Each Canopy Cover is custom sewn and the corners are trimmed to match the colors of the airplane. The airplane's registration number can be imprinted onto both sides of the cover for an additional charge. A duffle bag is included with all Canopy Covers.

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The **Canopy/Nose Cover** combines a Canopy Cover and a Nose cover. The Rockwell Aero Commander 680 Canopy/Nose Cover is designed to enclose the windshield, all side windows, canopy roof, and also extends forward to cover the nose. It is a one-piece cover. The Canopy/Nose Cover is custom designed for each model, as well as your aircraft's specific antenna and temperature probe placements. The Canopy/Nose Cover attaches using adjustable "belly straps", which run under the belly and connect to the other side of the cover with a quick-release plastic buckle. To ensure the most secure fit, high-quality shock cord is enclosed in the hem of the cover to help keep the cover tighter against the airplane. Canopy Covers are commonly referred to as Cabin Covers, Fuselage Covers, Canvas Covers, Canopy Caps, etc.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.



Rockwell Aero Commander 685, 690 & 840 Cockpit Cover



Aero Commander 680 Canopy Cover

Description	Part Number	Price
COCKPIT COVER	**AC680-000**	**$580.00**
CANOPY COVER, Wrap-Around	**AC680-010**	**$810.00**
CANOPY/NOSE COVER, Wrap-Around	**AC680-020**	**$1025.00**
CANOPY COVER, over top type, extends back to front of dorsal	**AC680-030**	**$2170.00**
CANOPY/NOSE COVER, over-top, extends back to front of dorsal	**AC680-040**	**$2690.00**

Section 2: Engine/Prop Covers

Engine Covers will cinch around or behind the spinner, cover the entire engine cowl area including the engine air cooling and induction air inlets, and fastens together with Velcro beneath the spinner down the front of the cowling. The Engine Cover is attached with a belly strap aft of the firewall, and can Velcro to the Canopy Cover. Engine Covers are normally made from Solution-Dyed Polyester or Acrylic *Sunbrella*. An Insulated version of the engine cover can be made with a thicker, quilted, and water-repellent material. The Insulated Engine Cover works well in cold climates to help with engine preheating.

The **Rockwell Aero Commander 680 Insulated Engine Cover** works well in cold climates to help with engine preheating. You can add an access flap for an additional fee. It will cinch around or behind the spinner, cover the entire engine cowl area including the engine air inlets, and fastens together with Velcro beneath the spinner down the front of the cowling.

Insulated Covers Material - A special composite material of solution-dyed polyester, 3M Thinsulate insulation, and soft nylon interior fabric. Our insulated covers are designed to complement an engine preheater and help retain heat in the engine compartment after shutdown. If you operate your aircraft in cold-weather, these covers will help prevent engine wear and tear.

The **Rockwell Aero Commander 680 Propeller Cover** is a one-piece design that form fits to the blades and spinner. The prop cover slips over the blades and spinner and is attached by a plastic all-weather zipper on the bottom of the blades. Propeller covers can be made for multiple numbers of blades, and for wooden, composite or metal props. The Propeller Cover is normally made from Acrylic *Sunbrella* or Solution-Dyed Polyester and is lined 100% with a soft and smooth microfiber. **Insulated Propeller Covers** works well in cold climates to help with engine preheating. These insulated versions are made with a thicker, quilted, water-repellent, and breathable material.

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Aero Commander Insulated Engine Cover



Aero Commander AC500 Ptopellor/Spinner Covers

Description	Part Number	Price
ENGINE COVERS (set of 2)	**AC680-110**	**$945.00**
INSULATED ENGINE COVERS (set of 2)	**AC680-115**	**$1305.00**
PROPELLOR/SPINNER COVERS, 3 blade (set of 2)	**AC680-150**	**$805.00**
INSULATED PROPELLOR/SPINNER COVERS, 3 Blade (set of 2)	**AC680-155**	**$1245.00**

Section 3: Plugs & Protection

Rockwell Aero Commander 680 Pitot Tube Covers, NOT HEAT RESISTANT TYPE, are made of Naugahyde vinyl, and are designed to cover the entire pitot assembly. Slipping over the tube, the cover tightens around the base with a Velcro strap detail. A "Remove Before Flight" streamer is attached to the cover. **Heat Resistant Pitot Covers** are an upgrade to this design, and help prevent the pitot cover from melting onto the tube if the pitot heat is accidentally turned on while installed. If you want the set tethered together, please let us know.

Engine Exhaust Plugs are custom fit for your Rockwell Aero Commander 680 exhaust openings, made with heavy-duty vinyl material, and stuffed with a single block of sculpted urethane foam. Exhaust plugs have 'remove before flight' streamers sewn onto the face of the plugs. Exhaust plugs may be inserted soon after flight when the engine is still warm. Engine Inlet Plugs are commonly referred to as Cowl Plugs, Intake Plugs, Cowl Blocks, Engine Blocks, and Engine Bungs.

Engine Inlet Plugs are custom fit for your Rockwell Aero Commander 680 intakes, made with heavy-duty vinyl material, and stuffed with a single block of sculpted urethane foam. Each plug has a zipper that allows the foam to be removed and dried if necessary. Engine plugs have warning flags that are visible from the cockpit or 'remove before flight' streamers sewn onto the face of the plugs. Most plugs are imprinted with the aircraft registration number in black for an extra charge. Storage bag NOT included. Engine plugs may be inserted after flight when the engine is still warm. **Engine Inlet Plugs are commonly referred to as Cowl Plugs, Intake Plugs, Cowl Blocks, Engine Blocks, and Engine Bungs.**



Pitot Cover



Pitot Cover

Description	Part Number	Price
ENGINE PLUG SET (piston, 680) (set of 8)	**AC680-100**	**$465.00**
ENGINE INLET PLUGS (turboprop inlets) (set of 2)	**AC680-101**	**$245.00**
EXHAUST PLUGS (turboprop engines) (set of 2)	**AC680-102**	**$220.00**
PITOT COVERS (set of 2)	**AC680-HP1**	**$60.00**

Section 4: Wing/Tail/Empennage Covers

The **Rockwell Aero Commander 680 Tailcone Cover** fits onto the tailcone area to cover the holes that birds can fly into and nest. The cover easily straps onto the leading edge of the horizontal stabilizer with padded hooks or overlaps with the elevators slightly and attaches under the horizontal stabilizers with adjustable straps. Tailcone Covers are normally made with Solution-Dyed Polyester or Acrylic *Sunbrella*.



Rockwell Aero Commander Tailcone Cover



Rockwell Aero Commander Tailcone Cover

Description	Part Number	Price
TAILCONE COVER	**AC680-650**	**$425.00**

Section 5: HeatShields & Sun Reflectors

Cockpit Heatshields are interior sunshades for the aircraft's cockpit. The product is a unique composite of closed-cell foam with a silver mylar finish. The semi-rigid design is stiff enough to stand inside the window framing. The set folds up flat and is easily stored

in the included storage sleeve. Some designs may require velcro and suction cups. A Heatshield is an excellent short-term remedy for cockpit overheating, but an external fabric cover is more effective for long-term protection.

Description	Part Number	Price
COCKPIT HEATSHIELDS (set of 6)	**AC680-900**	**$290.00**
COCKPIT SIDE WINDOW HEATSHIELDS (FLP) (set of 11)	**AC680-910**	**$470.00**

Section 6: Miscellaneous Products

Description	Part Number	Price
NOSE GEAR COVER	**AC680-103**	**$200.00**

Section 7: Light Weight Products: Travel Covers and FlyAway Covers

The **Lightweight Travel Canopy Cover** will cover the same area as our standard Canopy Cover, but the material used is very lightweight and will fold up and store in a much smaller space. This cover is ideal for the airplane that is stored in a hangar full-time and only needs a cover on rare occasions.

Travel Covers are made with Silver Solution-Dyed Polyester fabric and only lined over the windshield to save weight. The material is lightweight and more compact for easy stowage in the aircraft. The polyester material is water resistant, but only intended for occasional use outside. We also have an ultra lightweight material available for fitted hangar dust covers. For daily outdoor use, the non-travel Sunbrella Cover is the best choice.

The **Lightweight Travel Canopy/Nose Cover** will cover the same area as our standard canopy/nose cover, but the material used is very lightweight and will fold up and store in a much smaller space. This cover is ideal for the airplane that is in a hangar full-time and only needs a cover on rare occasions.

Travel Covers are made with Silver Solution-Dyed Polyester fabric and only lined over the windshield to save weight. The material is lightweight and more compact for easy stowage in the aircraft. The polyester material is water resistant, but only intended for occasional use outside. We also have an ultra lightweight material available for fitted hangar dust covers. For daily outdoor use, the non-travel Sunbrella Cover is the best choice.

The **Lightweight Travel Cockpit Cover** will cover the same area as our standard Canopy Cover, but the material used is very lightweight and will fold up and store in a much smaller space. This cover is ideal for the airplane that is stored in a hangar full-time and only needs a cover on rare occasions.

Travel Covers are made with Silver Solution-Dyed Polyester fabric and only lined over the windshield to save weight. The material is lightweight and more compact for easy stowage in the aircraft. The polyester material is water resistant, but only intended for occasional use outside. We also have an ultra lightweight material available for fitted hangar dust covers. For daily outdoor use, the non-travel Sunbrella Cover is the best choice.



Canopy/Nose Cover (extends over top past leading edge)



Aero Commander 690b Canopy Cover

Description	Part Number	Price
TRAVEL COVER, Light Weight Travel Cockpit Cover	**AC680-800**	**$465.00**
TRAVEL COVER, Light Weight Canopy Cover, Wrap-Around	**AC680-805**	**$645.00**
TRAVEL COVER, Light Weight Travel Canopy/Nose Cover, Wrap-Around	**AC680-815**	**$820.00**
TRAVEL COVER, Light Weight Canopy Cover, over-top, extends back to front of dorsal	**AC680-820**	**$1735.00**
TRAVEL COVER, Light Weight Travel Canopy/Nose Cover, over-top, extends back to front of dorsal	**AC680-825**	**$2155.00**

Prices subject to change. Other Covers and Design Alterations: Prices on request.
Prices are FOB Morgan Hill, CA. Sales tax on orders shipped to California addresses. Orders take approximately 3 weeks to complete. For domestic orders we normally ship by UPS ground service. Next day shipping and air parcel post is available on request. We can take payment by Visa, Mastercard, American Express, or Discover.

Bruce's Custom Covers offers protective covers and plugs for virtually every type of airplane, jet and helicopter. If you have questions about our products please call any time TOLL FREE: 800/777-6405, or FAX: 408/738-2729.

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Canopy Cover Measuring Worksheet

(Low-wing: Temperature Probe & Antennas)

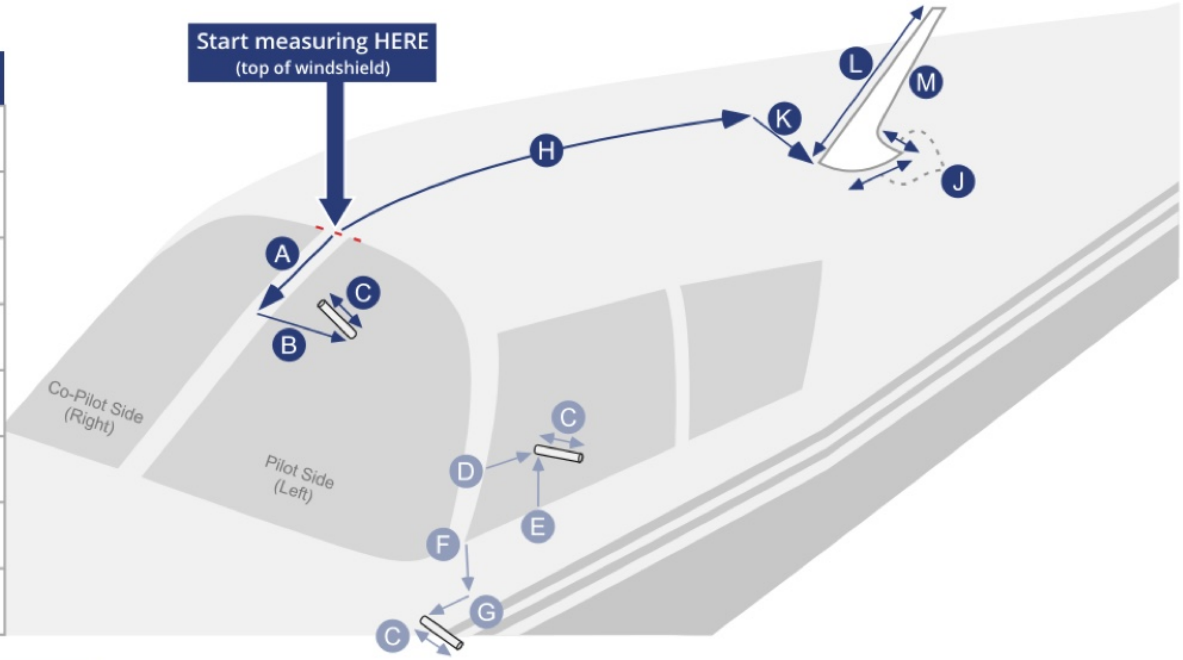
Instructions: Measure to the nearest 1/8" and only fill in what applies. You may email, fax or phone in the measurements.

Aircraft Reg / Tail Number: _____ Aircraft Type: _____ Year: _____

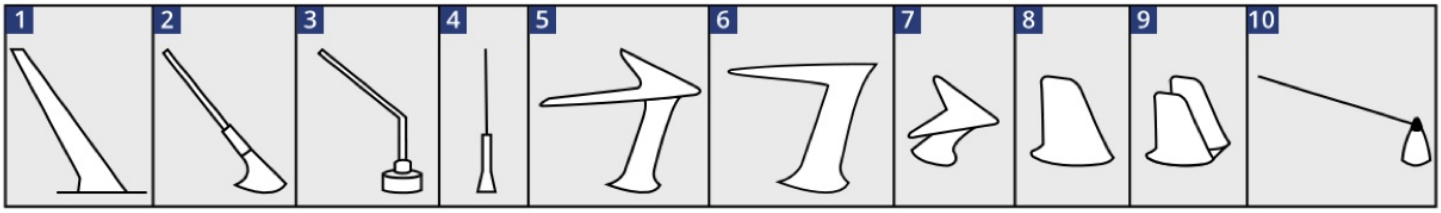
Name: _____ Phone & Email: _____

OAT Placement

A	From top of windshield			
B	Offset from centerline			
	Left (pilot)	Center	Right (co-pilot)	
C	Height			
D	From FWD edge			
E	From lower edge			
F	From forward corner			
G	Distance forward			



Antenna Placements	Example (inches or metric)	Antenna #1	Antenna #2	Antenna #3	Antenna #4
H Distance from top center windshield to front of Antenna	34 5/8"				
J Length/Width of Antenna base	5 1/2" x 3 1/4"				
K Offset from Centerline	9 1/2"				
Antenna Offset (mark one)	Left (pilot) / Center X / Right (co-pilot)	Left (pilot) / Center / Right (co-pilot)	Left (pilot) / Center / Right (co-pilot)	Left (pilot) / Center / Right (co-pilot)	Left (pilot) / Center / Right (co-pilot)
L Slope length of Antenna (types 1-3 only)	18"				
M Antenna Type (see types below)	1				



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Propellor Cover Measuring Worksheet

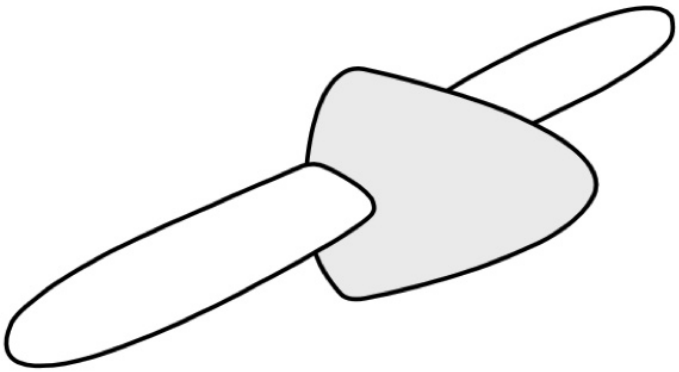
Instructions: Measure to the nearest 1/8" and only fill in what applies. You may email, fax or phone in the measurements.

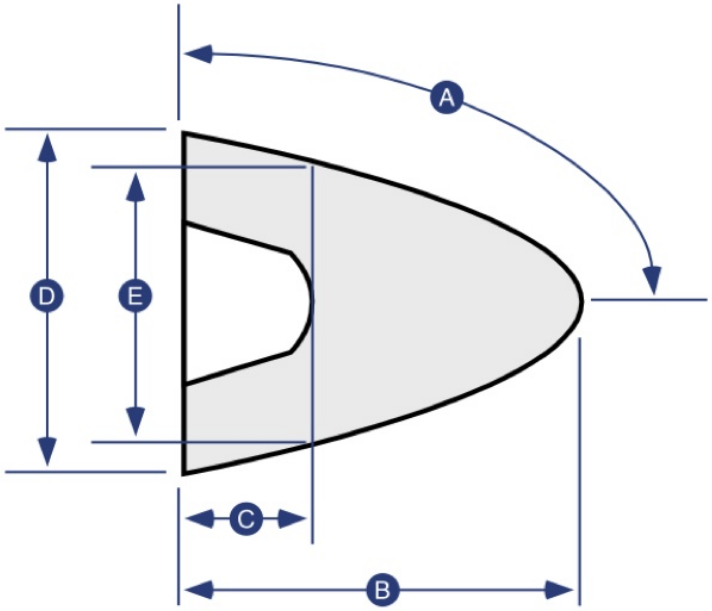
Aircraft Reg / Tail Number: _____ Aircraft Type: _____ Year: _____

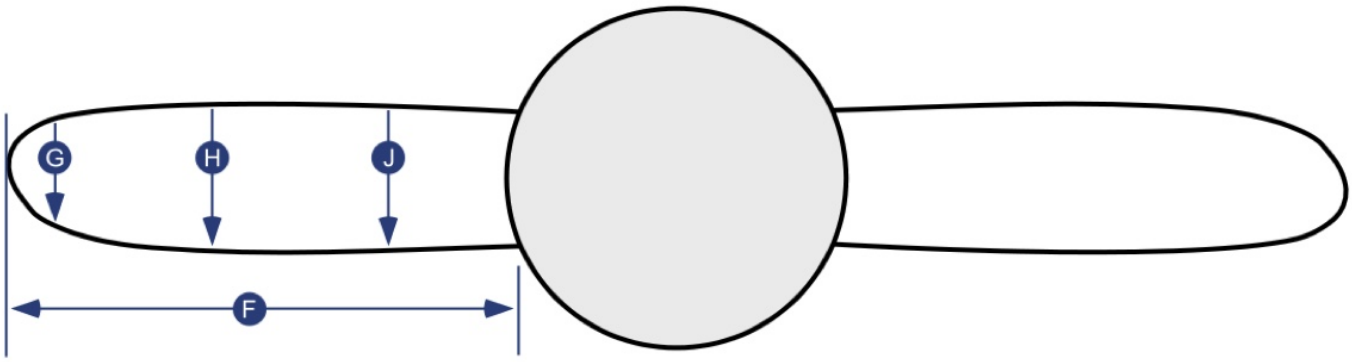
Name: _____ Phone & Email:

Propellor Measurements

Please check one:		2 - Blade	3 - Blade	4 - Blade
A	Measure along surface of cone			
B	Measure "straight line" base to tip			
C	Base to top of blade root opening			
D	Provide diameter or circumference			
E	Provide diameter or circumference			
F	Blade root to prop tip			
G	Trailing edge to leading edge			
H	Trailing edge to leading edge			
J	Trailing edge to leading edge			







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